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Issue No. / 発行No.: PC-0023486

Issue date / 発行日: PC-0023486

工程変更連絡書

Process Change Notice

ヒロセ電機株式会社
工場 品質管理課
XX Factory, Quality control section, Hirose
Electric Co., Ltd.

承認
(Approval)査閲
(Review)作成 (Created
by)

易少林

2022.05.19

HIROSE

刘晚林

2022.05.19

HIROSE

班丽霞

2022.05.19

HIROSE

貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。
早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。
本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。
We truly appreciate your significant support always.

We are currently planning on the below process change for the products planned to be delivered to your company.

Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.

貴社品番/Product number of your company

弊社品番/Product number by Hirose

弊社品名/Product name by Hirose

118298-0-11

HR10A-7R-6PB (73)

変更内容 / Content of change	変更1	区分 Type	新しい絶縁ケース118298-0-11代替更絶縁ケース019227-0-58 / New insulation case 118298-0-11 alternative insulation case 019227-0-58				理由 Reason	品質安定の為です / Stability of quality										
	変更2	区分 Type	—				理由 Reason	—										
変更内容 / Content of change	変更前 Before the change			変更後 After the change				影響範囲 The scope that will be affected.										
		絶縁座番号は019227-0-58 The insulator number is 019227-0-58			絶縁座番号は118298-0-11 The insulator number is 118298-0-11				設計は変更されたが、製品の仕様、性能に影響しない。 The design is changed, but it does not affect the product specifications and performance.									
									・外観の変更 Appearance					有 Change				
								・含有物質変更 Containing substance					無 No change					
変更実施計画 / Execution schedule of the change plan	日程 Schedule	5M	5E	6F	6M	6E	7F	7M	7E	8F	8M	8E	9F	9M	9E	10F	10M	
	工程整備 Preparation of process		→															
	標準類の整備 Preparation of standards, etc.			→														
	トライ / Trial				→													
	作業教育 Education on operators					→												
	製品評価試験 Product evaluation test							→										
	サンプル提出 Submission of sample									→								
	初品検査結果提出 Submission of the initial product inspection result											→						
量産納入予定日 Scheduled delivery date of mass production products	2022年9月予定 Scheduled on 09/2022							備考										

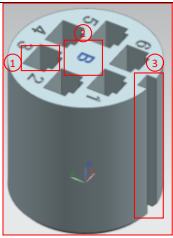
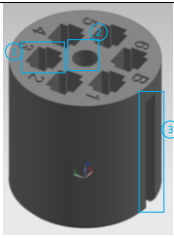
変更計画可否回答希望日 Date of your acknowledgement	2022年 8 月 25 日 25/08/2022	Remarks
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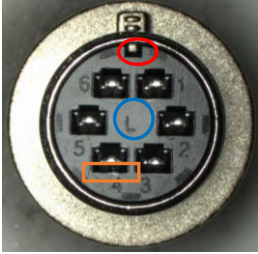
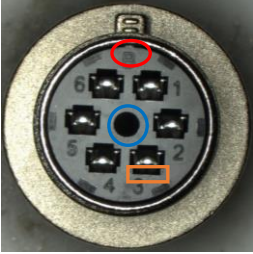
ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名: Your company name:	
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name:	HR10A-7R-6PB(73)	ご判定日 Judgment day
	変更内容 Content of change:	新しい絶縁ケース118298-0-11代替更絶縁ケース019227-0-58 / New insulation case 118298-0-11 alternative insulation case 019227-0-58 —	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 With condition
必要提出資料、その他指示事項 Required materials for submission / other directions			

Insulation case change structure comparison

Appendix 1

Product name	project	Before the change	After the change
HR10A-7R-6PB(73) 110-0317-2-73	DP number	019227-0-58	118298-0-11
	photo		
Purpose of change Position ①: Prevent reverse insertion of terminal direction. Position ②: The thick part of the insulation case becomes thinner, make the wall thickness uniform, prevent warping of insulation case. Position ③: Prevent reverse insertion of insulation case.			

Insulation case change structure comparison

Product name	project	Before the change	After the change <small>Appendix 2</small>
HR10A-7R-6PB(73) 110-0317-2-73	Front		
	Back	